1)Find the size between the brickwork. eg 2320 for this example

2) Divide by 2 = 1160, then find the centre of the base unit

3) Mark 1160 each way from the centre of the base

4) Remove a strip of plaster at bottom of each side of opening to
   allow base to slide into position(this should be as tight as possible)

5) Slide base into place and fit steel bracket on outer brickwork
   to support base

6) Cover steel bracket with GRP gallows bracket as shown

7) Attach welded uPVC cill (not supplied) on top of base if required

8) Install windows and seal around base with silicone sealant.

Outer brick line

Steel bracket

Gallows bracket

C/L

half of overall opening size

half of overall opening size

Brickwork opening size

Plan View

Remove shaded areas

Seal both
sides of bead

Frames

PU Foam core

Steel bracket

Screw & cap

Outer brick

Plaster